

C l a i m s

1. A method of aligning a plate (1) provided with a decorating pattern, prior to trimming, c h a r a c -
t e r i z e d i n that the decorating pattern of
5 the plate (1) is provided with an alignment line (14),
preferably during the application of the decorating pattern, which line is subsequently used when aligning the plate (1).
2. A method in accordance with Claim 1, c h a r a c -
10 t e r i z e d i n that the plate (1) is arranged
on and fixed to an adjustment table (22) prior to trimming, whereupon the adjustment table (22) with the plate (1) is aligned with respect to the alignment line (14) before the plate (1) is trimmed.
- 15 3. A trimming table device (20) comprising a base (24) and
an adjustment table (22), wherein a plate (1) is held to
the adjustment table (22), c h a r a c t e r i z -
e d i n that the adjustment table (22) is displace-
ably connected to the base (24) by at least one servo
20 motor (26, 28), wherein at least one servo motor is controlled by a reader (48, 50), the reader (48, 50) being designed to read an alignment line (14) located on the plate (1).
4. A device in accordance with Claim 3, c h a r a c -
25 t e r i z e d i n that at least one trimming saw
(30, 34) and/or cutting saw (38) is displaceably connected to the base (24) by means of respective guides (32, 36).